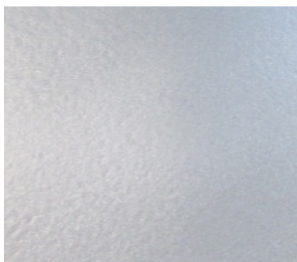


ZINK SPRAY (LIGHT) TEST RESULTS

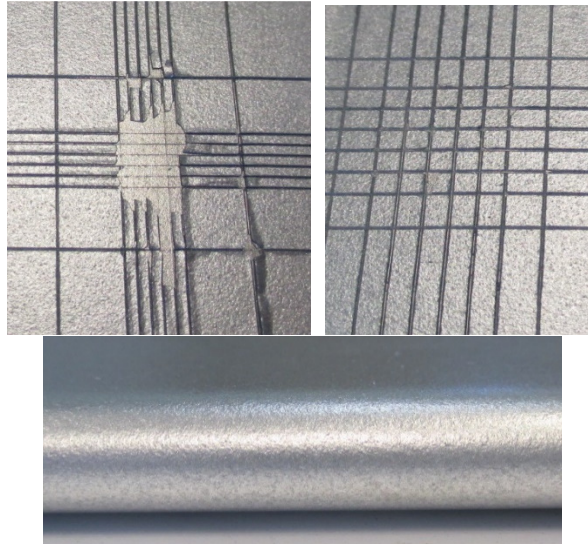


Gross Weight	386,3 g
Can Pressure	4,6 bar female
Spray Rate	18,4 g /10s
Cross Cut Test 1 mm & 2 mm	GT 5 1 mm GT 1 2 mm
Bend Test Dorn 5 mm	Okay
Optics	metallic shiny, Leafing
Appearance	Spitting, uneven spraying
Dust Dry after	approx. 30 minutes
Dry Film Thickness	ca. 80 µm
Salt Spray Test DIN EN ISO 9227	<p>After 24 hours slight rust in the scratch</p> <p>After 288 hours rust in the scratch and rust spot on the surface</p> <p>After 480 hours rust in the scratch and rust on the surface</p> <p>After 720 hours rust in the scratch and rust on the surface, end of test</p>

ZINK SPRAY (LIGHT) TEST RESULTS

Cross Cut Test and Bend Test

(according DIN EN ISO 2409 and DIN EN ISO 1519)

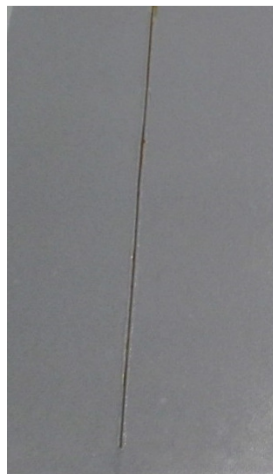


Salt Spray Test

(according DIN EN ISO 9227)

After 24 hours Salt Spray Test

After 144 hours Salt Spray Test

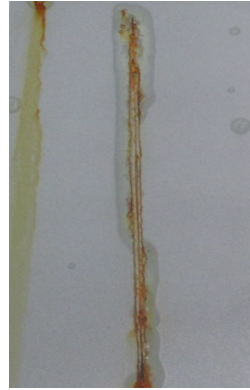


ZINK SPRAY (LIGHT) TEST RESULTS

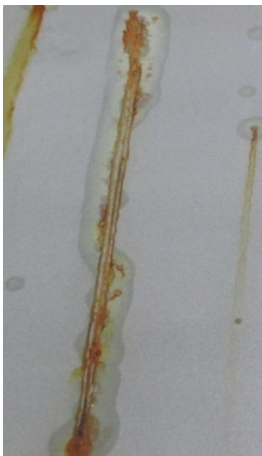
After 288 hours Salt Spray Test



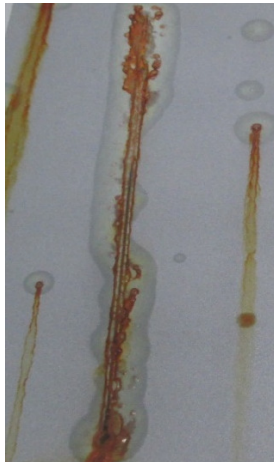
After 384 hours Salt Spray Test



After 480 hours Salt Spray Test



After 624 hours Salt Spray Test



After 720 hours Salt Spray Test

