



## CERTIFICATE OF PRODUCT QUALITY

Product name:	ZINC PASTE
Batch Number:	F121022
Production Date:	12/10/2022
Approval Date:	13/10/2022

Solvent:	Winsolv
Flash point:	40°C - 60°C
Colour:	Aluminium
Gloss:	High Gloss

Quality Parameter	Quality Interval	Unit	Equipment	Method / Standard	Mean Result
Density	1.06 ± 0,06	kg/dm <sup>3</sup>	Picnometer	ZM-WI-PRO-19-A	1,033
Solids by weight	48% ± 2%	/	See standard	ASTM D 2697	48%
Viscosity	5500 ± 500	cP	Brookfield viscometer	ASTM D 562	5560
Colour	Aluminium	/	None	Visual	OK

Quality Parameters Solids by Weight and Zinc Percentage are a direct result of the constituents and the production process.

\* in dry film

\*\* by weight

Product tests	Layer thickness	Surface Preparation	Method	Mean Result
Adhesion	100 µm DFT	SA 2,5 / Rz 50-70 µm	Cross cut ISO 2409	GT 0



Eingetragen im Handelsregister  
unter Winkel GmbH  
Amtsgericht Bonn. HRB 21523  
Gerichtsstand: Bonn  
Es gelten unsere AGB  
(www.winkelgroup.de)

National Bank Essen AG  
(BLZ36020030) Kontonummer:  
473502 SWIFT/ BIC:  
NBAGDE3EIBAN: DE86 3602 0030  
0000 4735 02 Ust-IdNr.: DE 300 618  
802

Winkel GmbH  
Listzstraße 1 53881 Euskirchen - Germany  
Tel : +49 2131 / 5327115-116  
Fax : +49 2131 / 5327117  
E-Mail : info@winkelgroup.de  
Web : www.winkelgroup.de

